

The background of the entire image is a close-up, high-resolution photograph of a stone plaster surface. It features a complex, granular texture with a mix of light grey, off-white, and beige tones, interspersed with small, dark grey and black mineral inclusions. The overall appearance is that of a natural, weathered stone aggregate.

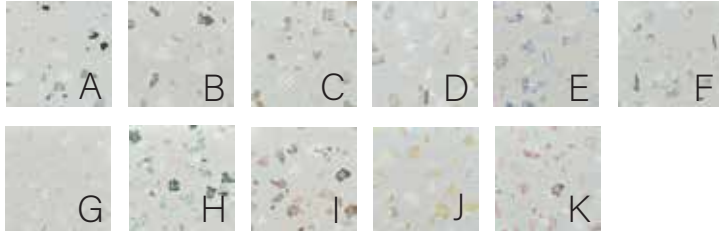
**LUNA** ● PLASTER ●

**STONE PLASTER  
COLOUR CHART**



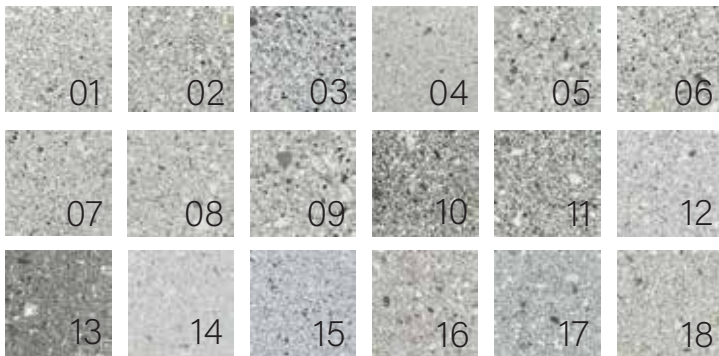
# STONE PLASTER

## DESIGN INFORMATION



### 1 The Large Stone

Choose from one of the 11 standard Large Stone blends. Alternatively, you can create your own bespoke finish by mixing blends together.



### 2 The Fine Stone

Select from one of the 18 carefully curated, standard Fine Stone blends. Opt for either a complimentary or contrasting colour scheme.



Blend 14 | Base - AR.01

Blend 14 | Base - FO.03

### 3 The Base Colour

Pick from the standard Luna Plaster colour range or choose a bespoke paint code. Adjusting the base colour significantly alters the final Stone appearance.



Matt

Gloss

Polished

### 4 The Sheen Level

Decide from three separate sheen levels. Matt provides low sheen, and less visible texture. Diamond polished creates high sheen with visible surface texture.

# STONE PLASTER

## DESIGN INFORMATION



Large Stone - A

+



Fine Stone - 16

=



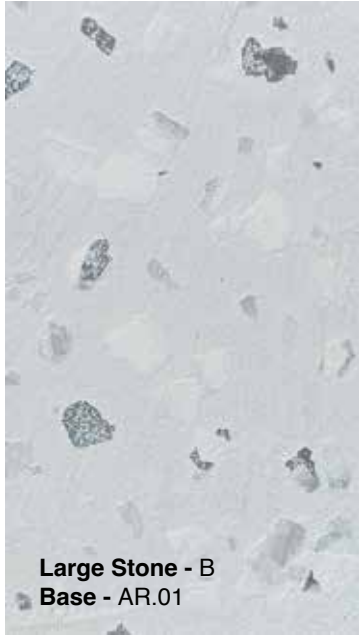
Large Stone - A | Fine Stone - 16 | Base colour - AR.01



LARGE STONE



**Large Stone - A**  
**Base - AR.01**



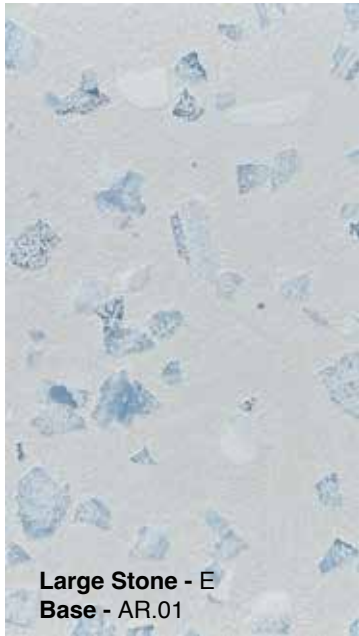
**Large Stone - B**  
**Base - AR.01**



**Large Stone - C**  
**Base - AR.01**



**Large Stone - D**  
**Base - AR.01**



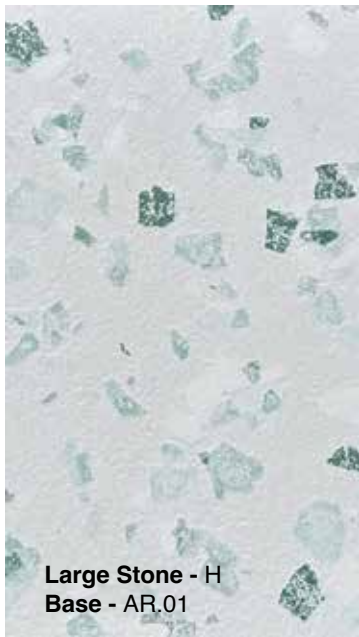
**Large Stone - E**  
**Base - AR.01**



**Large Stone - F**  
**Base - AR.01**



**Large Stone - G**  
**Base - AR.01**



**Large Stone - H**  
**Base - AR.01**



**Large Stone - I**  
**Base - AR.01**



“Stone Plaster offers endless creative possibilities for architects, designers and customers. The only limitation is the imagination.”



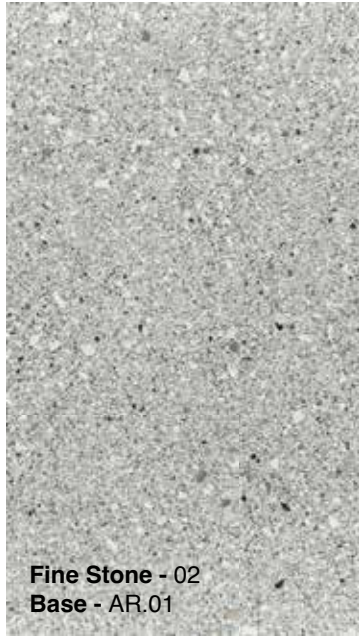
LARGE STONE

Large Stone - A + C | Fine Stone - 01 | Base - FE.02

FINE STONE



**Fine Stone - 01**  
**Base - AR.01**



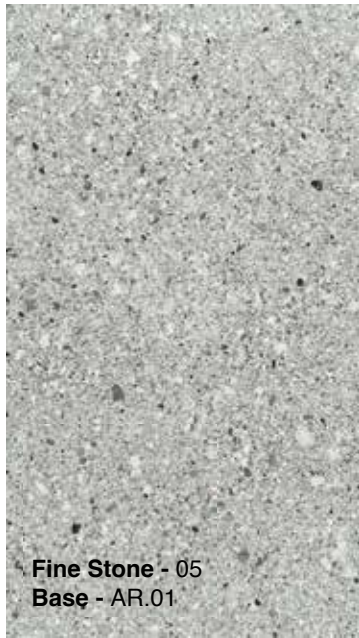
**Fine Stone - 02**  
**Base - AR.01**



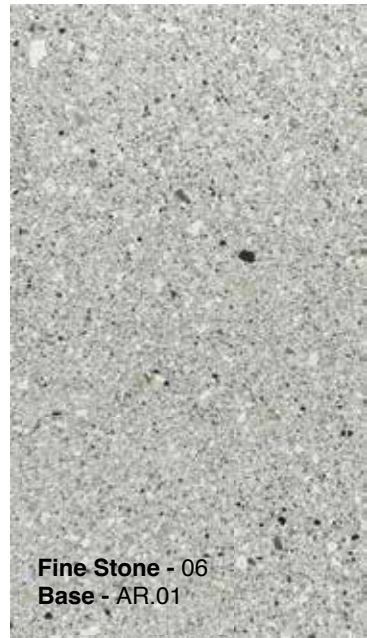
**Fine Stone - 03**  
**Base - AR.01**



**Fine Stone - 04**  
**Base - AR.01**



**Fine Stone - 05**  
**Base - AR.01**



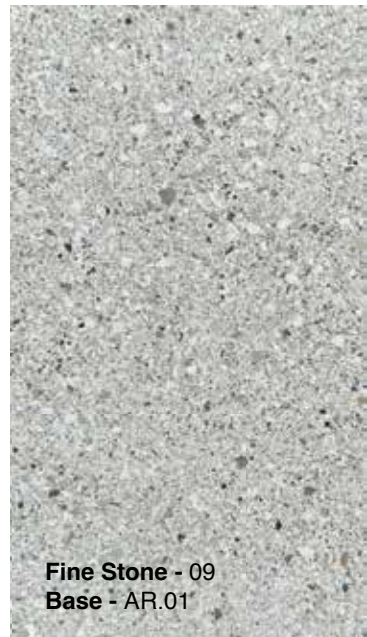
**Fine Stone - 06**  
**Base - AR.01**



**Fine Stone - 07**  
**Base - AR.01**

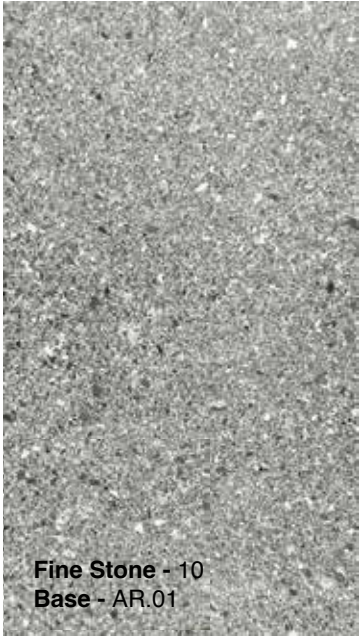


**Fine Stone - 08**  
**Base - AR.01**



**Fine Stone - 09**  
**Base - AR.01**

FINE STONE



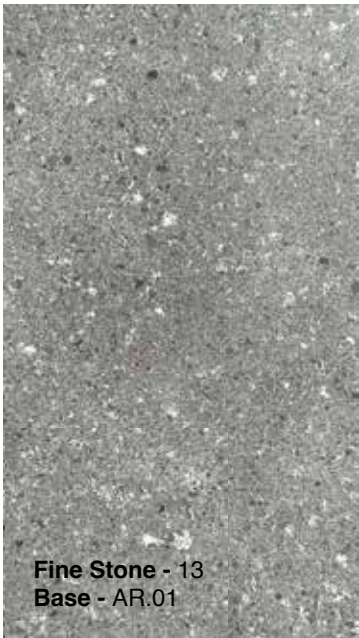
**Fine Stone - 10**  
**Base - AR.01**



**Fine Stone - 11**  
**Base - AR.01**



**Fine Stone - 12**  
**Base - AR.01**



**Fine Stone - 13**  
**Base - AR.01**



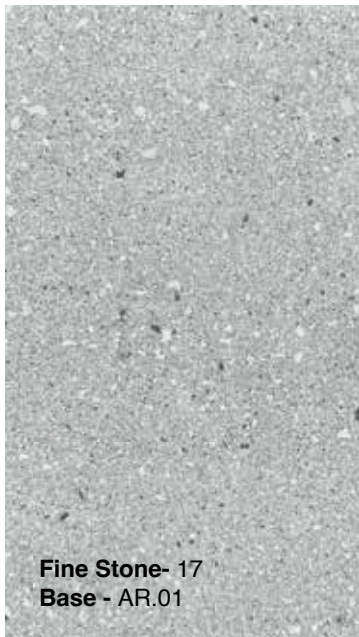
**Fine Stone - 14**  
**Base - AR.01**



**Fine Stone - 15**  
**Base - AR.01**



**Fine Stone - 16**  
**Base - AR.01**



**Fine Stone - 17**  
**Base - AR.01**



**Fine Stone - 18**  
**Base - AR.01**



BLEND INSPIRATION | BASE COLOUR - MIXED



**Large Stone - A + C**  
**Fine Stone - 01**  
**Base - FE.02**



**Large Stone - D**  
**Fine Stone - 18**  
**Base - BE.01**



**Large Stone - G + C + A**  
**Fine Stone - 18**  
**Base - CO.01**



**Large Stone - A + C**  
**Fine Stone - 16**  
**Base - CO.01**



**Large Stone - A + C**  
**Fine Stone - 16**  
**Base - FO.01**



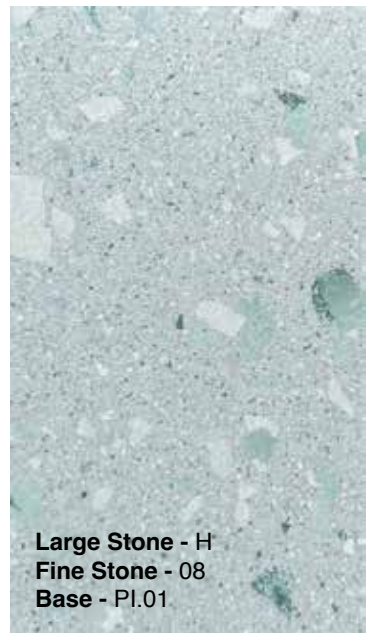
**Large Stone - A + C**  
**Fine Stone - 18**  
**Base - HO.01**



**Large Stone - G + C + A**  
**Fine Stone - 18**  
**Base - FO.03**



**Large Stone - A + C**  
**Fine Stone - 18**  
**Base - OB.01**



**Large Stone - H**  
**Fine Stone - 08**  
**Base - PI.01**



BLEND INSPIRATION | BASE COLOUR - AR.01



**Large Stone - A**  
**Fine Stone - 16**  
**Base - AR.01**



**Large Stone - F**  
**Fine Stone - 12**  
**Base - AR.01**



**Large Stone - F**  
**Fine Stone - 09**  
**Base - AR.01**



**Large Stone - A**  
**Fine Stone - 14**  
**Base - AR.01**



**Large Stone - C**  
**Fine Stone - 14**  
**Base - AR.01**



**Large Stone - A + C**  
**Fine Stone - 09**  
**Base - AR.01**



**Large Stone - C**  
**Fine Stone - 16**  
**Base - AR.01**



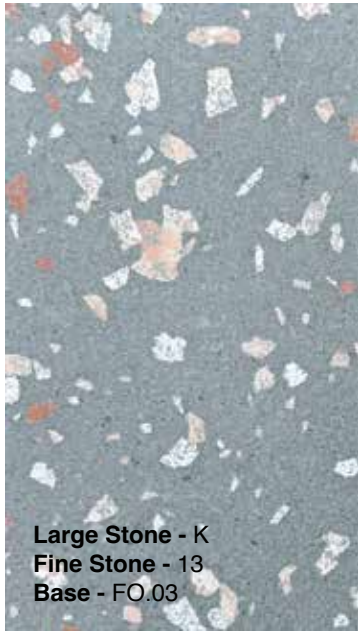
**Large Stone - D**  
**Fine Stone - 09**  
**Base - AR.01**



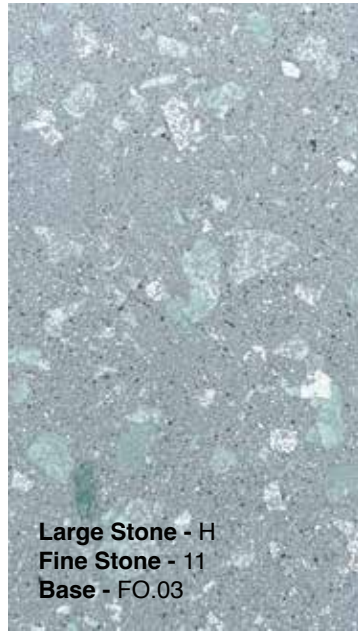
**Large Stone - B**  
**Fine Stone - 07**  
**Base - AR.01**



BLEND INSPIRATION | BASE COLOUR - FO.03



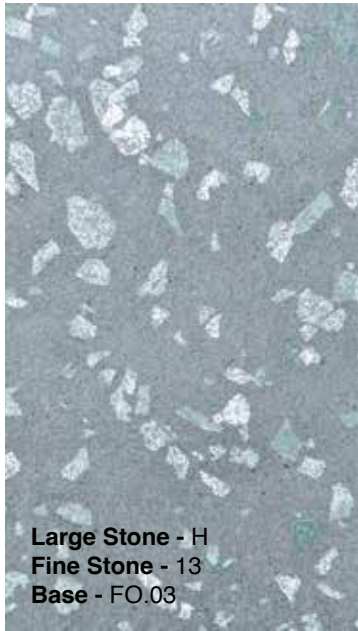
**Large Stone - K**  
**Fine Stone - 13**  
**Base - FO.03**



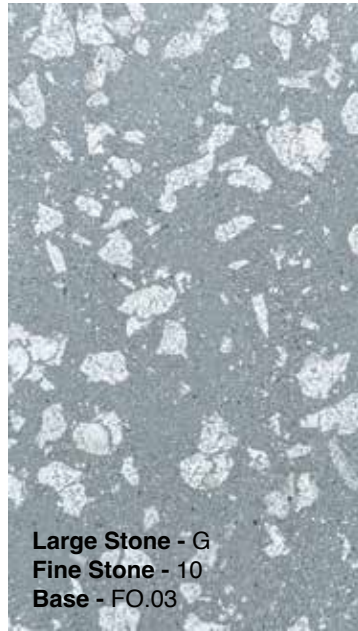
**Large Stone - H**  
**Fine Stone - 11**  
**Base - FO.03**



**Large Stone - G**  
**Fine Stone - 11**  
**Base - FO.03**



**Large Stone - H**  
**Fine Stone - 13**  
**Base - FO.03**



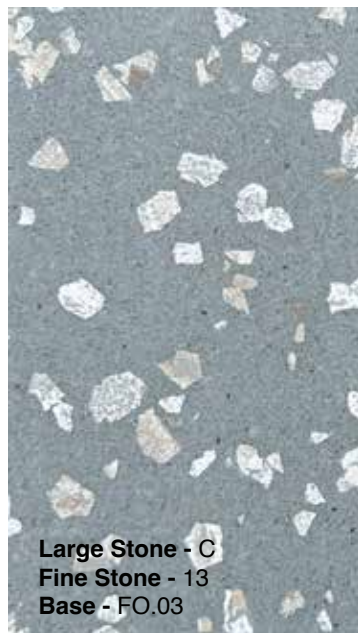
**Large Stone - G**  
**Fine Stone - 10**  
**Base - FO.03**



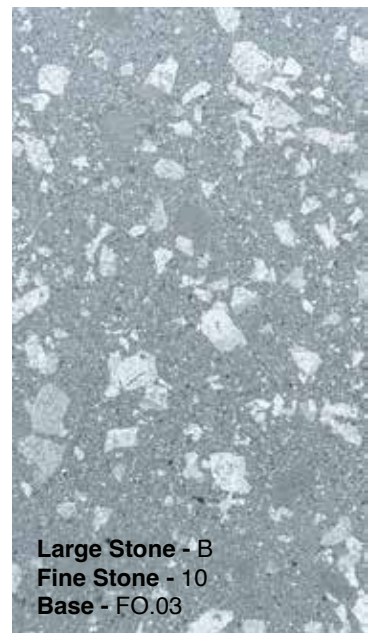
**Large Stone - D**  
**Fine Stone - 11**  
**Base - FO.03**



**Large Stone - D**  
**Fine Stone - 10**  
**Base - FO.03**



**Large Stone - C**  
**Fine Stone - 13**  
**Base - FO.03**



**Large Stone - B**  
**Fine Stone - 10**  
**Base - FO.03**



Large Stone - C | Fine Stone - 16 | Base - AR.01



Large Stone - A + C | Fine Stone - 18 | Base - OB.01



Large Stone - A + C | Fine Stone - 01 | Base - FE.02



Large Stone - A + C | Fine Stone - 01 | Base - FE.02



Large Stone - A + C | Fine Stone - 18 | Base - OB.01



Large Stone - C | Fine Stone - 16 | Base - AR.01



Large Stone - C | Fine Stone - 16 | Base - AR.01



Large Stone - C | Fine Stone - 14 | Base - AR.01



Large Stone - A + C | Fine Stone - 01 | Base - FE.02



Large Stone - D | Fine Stone - 18 | Base - BE.01



Large Stone - A + C | Fine Stone - 01 | Base - FE.02



Large Stone - B | Fine Stone - 07 | Base - AR.01



Large Stone - C | Fine Stone - 16 | Base - AR.01



Large Stone - C | Fine Stone - 14 | Base - AR.01



Large Stone - D | Fine Stone - 18 | Base - BE.01





Large Stone - A + C | Fine Stone - 01 | Base - FE.02



Large Stone - C | Fine Stone - 16 | Base - AR.01



Large Stone - C | Fine Stone - 14 | Base - AR.01

Technical Information / Declaration of performance EN13813:2002

System thickness	3mm total thickness
Installation time	Extra fast system – 3 days Fast system – 4/5 Days Standard system – 5/6 days
Residential / commercial	Both
Internal / external	Both – External with PA Sealer Clear
Applications	Walls, floors, furniture, bathrooms
Suitable substrates	Concrete, screed, cement board, timber, plaster
VOC	Very low
Abrasion resistance	Weight loss < 3000 mg
Permeability to Co2	s > 50 m
Water vapour permeability	Class II
Capillary absorption and permeability to water	w < 0.1 kg/(m h)
Thermal compatibility	≥ 2.0 (1.5) N/mm <sup>2</sup>
Resistance to severe chemical attack	Reduction in hardness < 50 %
Impact resistance	Class I
Adhesion strength by pull off test	≥ 2.0 (1.5) N/mm <sup>2</sup>
Reaction to fire	Class B - s1-d0
Slip resistance	Variable depending on finish. R11 / 36 PTV Wet easily achievable
Wear resistance	≤ AR 1
Bond strength	≥ B 1.5
Impact resistance	≥ IR 4

NOTE - This document only portrays a small selection of Stone Plaster blends. There are many possible colour combinations, and bespoke samples can be produced upon request.